REF. NO. 3445

ONKYO SERVICE MANUAL

COMPACT DISC PLAYER

MODEL DX-C110

MODEL DX-C210



Black model

BHUD, BHUDN	120V AC, 60Hz
BHUP, BHUPV	230V AC, 50Hz
BHUW	120/220V AC, 50/60Hz
BHUQA	240V AC, 50Hz

BHUD, BHUDN 120V AC, 60Hz

SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY MARK ON THE SCHEMATIC DIAGRAM AND IN THE PARTS LIST ARE CRITICAL FOR RISK OF FIRE AND ELECTRIC SHOCK. REPLACE THESE COMPONENTS WITH ONKYO PARTS WHOSE PARTS NUMBERS APPEAR AS SHOWN IN THIS MANUAL.

MAKE LEAKAGE-CURRENT OR RESISTANCE MEASUREMENTS TO DETERMINE THAT EXPOSED PARTS ARE ACCEPTABLY INSULATED FROM THE SUPPLY CIRCUIT BEFORE RETURNING THE APPLIANCE TO THE CUSTOMER.

SPECIFICATIONS

Signal readout system: Optical non-contact
Reading rotation: About 500~200 r.p.m.

(constant linear velocity)

Linear velocity: $1.2 \sim 1.4 \text{m/s}$

Error correction system: Cross interleave reedsolomon code

Decoded bits: 1 BIT PWM/ACCUPULSE

D/A CONVERTER

Sampling frequency: 352kHz(8 times oversampling) Number of channels: 2(Stereo)

Frequency response: 2Hz~20kHz

Total harmonic distortion: 0.004% (at 1kHz)

Dynamic range: 96dB (at 1kHz)

Signal to noise ratio: 96dB (at 1kHz)

Channel separation: 90dB (at 1kHz)

Wow and Flutter: Below threshold of measurability

Power consumption: 12 watts
Output level: 2 volts r.m.s.
Dimensions (W \times H \times D): 455 \times 120 \times 426mm

17-15/16"×4-3/4"×16-13/16"

Weight: 7.7kg, 17.0 lbs.

Specifications are subject to change without notice.



CAUTION ON REPLACEMENT OF OPTICAL PICKUP

The laser diode in the optical pickup block is so sensitive to static electricity, surge current and etc, that the components are liable to be broken down or its reliability remarkably deteriorated.

During repair, carefulley take the following precautions. (The following precautions are included in the service parts.)

PRECAUTIONS

- 1.Ground for the work-desk.
 - Place a conductive sheet such as a sheet of copper (with inpedance lower than $10M\Omega$) on the work-desk and place the set on the conductive sheet so that the chassis.
- 2.Grounding for the test equipment and tools.
 Test equipments and toolings should be grounded in order that their ground level is the same the ground of the power source.
- 3. Grounding for the human body.
 - Be sure to put on a wrist-strap for grounding whose other end is grounded.
- Be particularly careful when the workers wear synthetic fiber clothes, or air is dry.
- 4. Select a soldering iron that permits no leakage and have the tip of the iron well-grounded.
- 5.Do not check the laser diode terminals with the probe of a circuit tester or oscilloscope.

PROTECTION OF EYES FROM LASER BEAM DURING SERVICING

This set employs a laser. Therefore, be sure to follow carefully the instructions below when servicing.

WARNING!!

WHEN SERVICING, DO NOT APPROACH THE LASER EXIT WITH THE EYE TOO CLOSELY. IN CASE IT IS NECESSARY TO CONFIRM LASER BEAM EMMISION, BE SURE TO OBSERVE FROM A DISTANCE OF MORE THAN 30cm FROM THE SURFACE OF THE OBJECTIVE LENS ON THE OPTICAL PICK-UP BLOCK.

LASER WARNING LABEL

These labels are located on the mechanism.

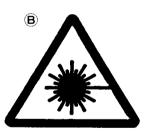
1. Warning lable

This label is located on the arm of mechanism.

DANGER —INVISIBLE LASER RADIATION WHEN OPEN AND INTERLOCK FAILED OR DEFEATED. AVOID DIRECT EXPOSURE TO BEAM

CAUTION —HAZARDOUS LASER AND ELECTROMAGNETIC RADIATION WHEN OPEN AND INTERLOCK DEFEATED

ATTENTION —RAYONNEMENT LASER ET ELECTROMAGNETIQUE DANGEREUX SI OUVERT AVEC L'ECLENCHEMENT DE SECURITE ANNULE.



ADVARSEL: USYNLIG LASERSTRÄLING VED ÄBNING, NÄR SIKKERHEDBAF-BRYDER ER UDE AF FUNKTION. UNDGÅ UDSÆTTELSE FOR STRÄLING.

VARO!

AVATTAESSA JA SUOJALUKITUS OHITETTAESSA
OLET ALTTIINA NÄKYMÄTTÖMÄLLE
LASERSÄTEKYLLE. ÄLÄ KATSO SÄTEESEEN.

VÁRNING OSYNLIG LASERSTRÁLNING NÁR DENNA DEL ÁR ÖPPNAD OCH SPÄRREN ÁR URKOPPLAD. BETRAKTA EJ STRÁLEN.

(E)

(A) : Danger label

B : Except 120V model

© : Except 120V model

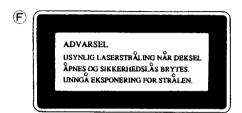
(D, E, F): Only 230V

Laser Diode Properties

Material: GaAS/GaAlAsWavelength: 780nm

Emission Duration: continuous
 Laser output: max. 0.5mW*

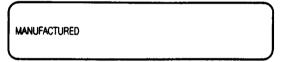
*This output is the value measured at a distance about 1.8mm from the objective lens surface on the Optical Pick-up Block.



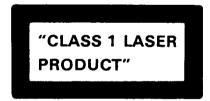
2. Certification label (120V model)

This label is located on the back panel.

PRODUCT IS CERTIFIED BY THE MANUFACTURER TO COMPLY WITH DHHS RULES 21 CFR SUBCHAPTER J APPLICABLE AT THE DATE OF MANUFACTURE



Class 1 label (Except 120V model)
 This label is located on the back panel.



LUOKAN 1 LASERLAITE

KLASS 1 LASER APPARAT

ADVARSEL

Denna maekning er anbragt på apparatets højre side og indikerer, at apparatet arbejder med laserstråler af klasse 1, hvilket betyder, at der anvendes laserstråler af svageste klasse, og at man ikke på apparatets yderside kan blive udsat for utilladelig kraftig stråling.

APPARATET BØ/R KUN ÅBNES AF FAGFOLK MED SÉ RLIGT KENDSKAB TIL APPARATER MED LASERSTRÅLER!

Indvendigt i apparatet er anbragt den her gengivne advarselsmérkning, som advarer imod at foretage sådnne indgreb i apparatet, at man kan komme til at udsaette sig for laserstråling.

VAROITUS! LAITTEEN KÄYTTÄMINEN MUULLA KUIN TÄSSÄ KÄYTTÖOHJEESSA MAINTULLA TAVALLA

CXP50116-383Q (Microprocessor)

No.	Symbol	I/O		Description
1	P5	0	Н	
2	P6	0	Н	
3	P7	0	Н	
4	P8	0	Н	
5	P9	0	Н	ļ
6	P10	0	Н	Segment output terminals for fluorescent indicator tube
7	P11	0	Н	
8	P12	0	Н	
9	P13	0	Н	
10	P14	0	Н	
11	P15	0	Н	
12	P16	0	Н	
13	NC			
14	NC			j
15	NC]
16	NC			
17	NC]
18	NC			
19	NC			
20	1G	0	Ĥ	
21	2G	0	Н]
22	3G	0	Н	
23	4G	0	Н	
24	5G	0	H	Digit output terminals for fluorescent indicator tube
25	6G	0	H	
26	7G	0	Н	<u>]</u>
27	8G	0	Н	<u>j</u>
28	9G	0	H	
29	SCOR	I	1	Synchonizing signal detector of sub code sink
30	TX	0	<u> </u>	Not used.
31	TEX	I		Not used.
32	XRST	I/O	L	Reset signal
33	NC		L	
34	VDD	<u> </u>	ļ	
35	AD0	I	6	_}
36	AD1	I	6	4
37	AD2	I	6	A/D port for key input
38	AD3	I	6	
39	AD4	I	6	
40	AD5	I	6	4
41	AD6	I	6	
42	LOAD SW	I	6	Detector switch for tray position
43	EC	1	ļ	Not used.
44	SQCK	0	1	Serial transfer clock of sub code Q
45	FOK	1	Н	Focus OK signal
46	sqso	I	H	Serial data of sub code Q
47	DATA	Го	н	Serial data of command of signal processing IC
				Serial transfer clock of command of signal processing IC

No.	Symbol	I/O		Description	
49	MODEL	I		Model selection terminal	
50	SENS	I	I	Sense signal from signal processing IC	
51	DFT.SW	Q	Н	Defect output terminal	
52	NC				
53	LSR	0	Н	Laser control signal	
54	XLT	0	↓	Command to signal processing IC	
55	CH.OPEN	0	L	Chucking control signal	
56	CH.LOAD	0	L		
57	LD.CLOSE	0	L	Tray loading control signal	
58	LD.OPEN	0	L		
59	MUT	0	Н	Muting signal	
60	NRSC OUT	0	L	System code output port	
61	NRSC IN	I	Н	System code input port	
62	RMCN	I	L	Remote control signal input port	
63	LD. HI	0	Н	Tray high speed loading signal	
64	ROT. HI	0	Н	Carousel high speed ratation signal	
65	ROT.R	0	L	Carousel roatation control signal	
66	ROTL	0	L		
67	CH.IN.SW	I	L	Chucking finishing switch input	
68	CH.OUT.SW	I	L	Chucking open finishing switch input	
69	ROT.POS	I	1	Carousel disc position detector photo interruptor input	
70	ROT.STOP	I	Н	Carousel stop position detectorn photo interruptor input	
71	VSS				
72	XTAL	0		System clock oscillation output	
73	NC				
74	EXTAL	I		System clock oscillation input	
75	VREF	I		Refernce voltage supply terminal	
76	VFDP	I		Negative voltage for FL tube	
77	P1	0	Н		
78	P2	0	Н	Segment output for fluorescent indicator tube	
79	P3	0	Н		
80	P4	0	H		

H:Operation at the high level

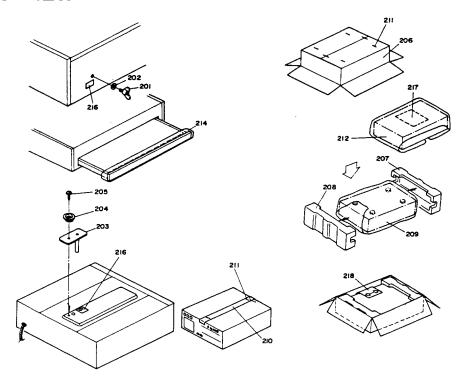
L:Operation at the low level

^{6:}A/D converter input

^{†:}Operation at leading pulse

^{↓:}Operation at trailing pulse

PACKING VIEW



PARTS LIST

REF.NO.	PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
201	800306	M5×20,Wing screw	Accessary bag	ass'y
202	27270357	$15 \times 5 \times 0.5$,Spacer	2010098A	Connection cord
203	24822012	Bracket,pin	2010200	Remote control cord
204	27265155A	Ring,cover	24140227	RC-227C,Remote control unit <dx-c206></dx-c206>
205	834430088	3TTS+8B(BC),Self-tapping screw	3010054	UM-3,Two batteries <dx-c206></dx-c206>
206	29052400	Master carton box <dx-c106></dx-c106>	29341725	Instruction manual <d></d>
	29052401	Master carton box <dx-c206></dx-c206>	29341726	Instruction manual <p c="" q="" w=""></p>
207	29091562A	Pad L	29365019A	Warranty card <n></n>
208	29091563A	Pad R	29365020H	Warranty card <v></v>
209	29100038A	Styrene bag	29358002J	Service station list <n></n>
210	29110071	Damplon tape	25055040	CV-K-2,Conversion plug <w></w>
211	282301	Sealing hook	29100097	350×250,Styrene bag
212	29095019-1	$0.5 \times 600 \times 800$, Protection sheet	29100094B	Styrene bag for warranty card
214	29095654	Protection sheet		
216	29361434	Label	NOT	E: <d>:120V model only</d>
217	29361433	Label		<p>:230V model only</p>
				Washdwida madal anlu

DX-C110(BH)UWX-D and DX-C110(BH)UWX-G types are same as DX-C110(BH)UW with the exception of the following section.

			UWX-D/G	UW
Page	REF. NO.	PART NAME	PART NO.	PART NO.
9	206	Master carton box	29052618	29052617A
9		Warranty card	29365021	Not used
9		Service station list	29358002J	Not used

<W>:Worldwide model only

<Q>:240V model only

<N>:U.S.A. model only

<V>:Germany model only

<C>:Canadian model only

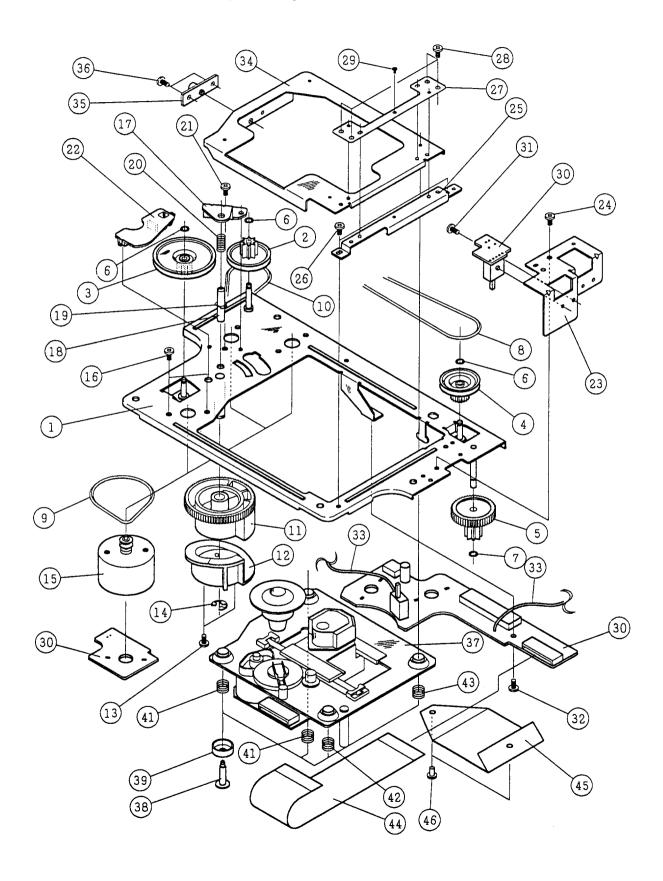
CAUTION:

How to lock the transport screw (when the tray opens)

- 1.Press the memory button.
- 2. Press the close button to close the tray.
- 3. Turn the power switch off after more than 3 seconds.

MECHANISM-EXPLODED VIEW

CHANGER MECHANISM(CMC-B)



PARTS LIST

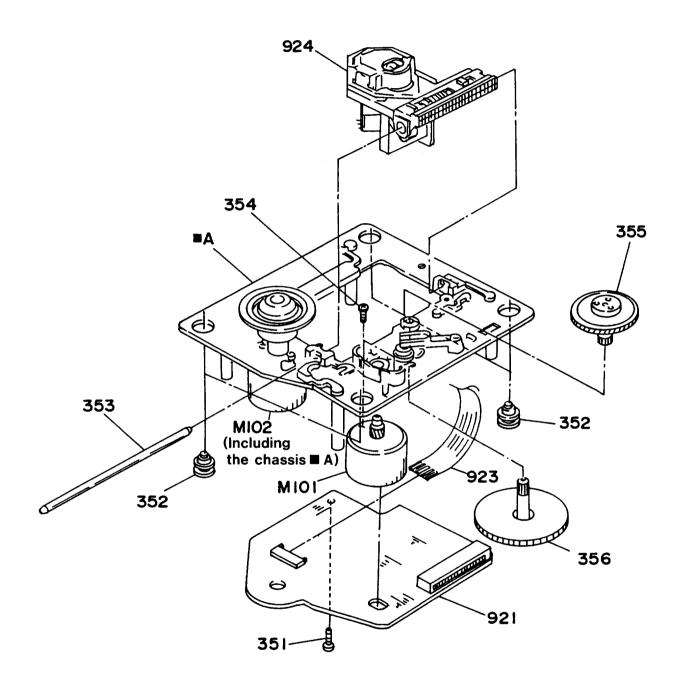
CMC-B

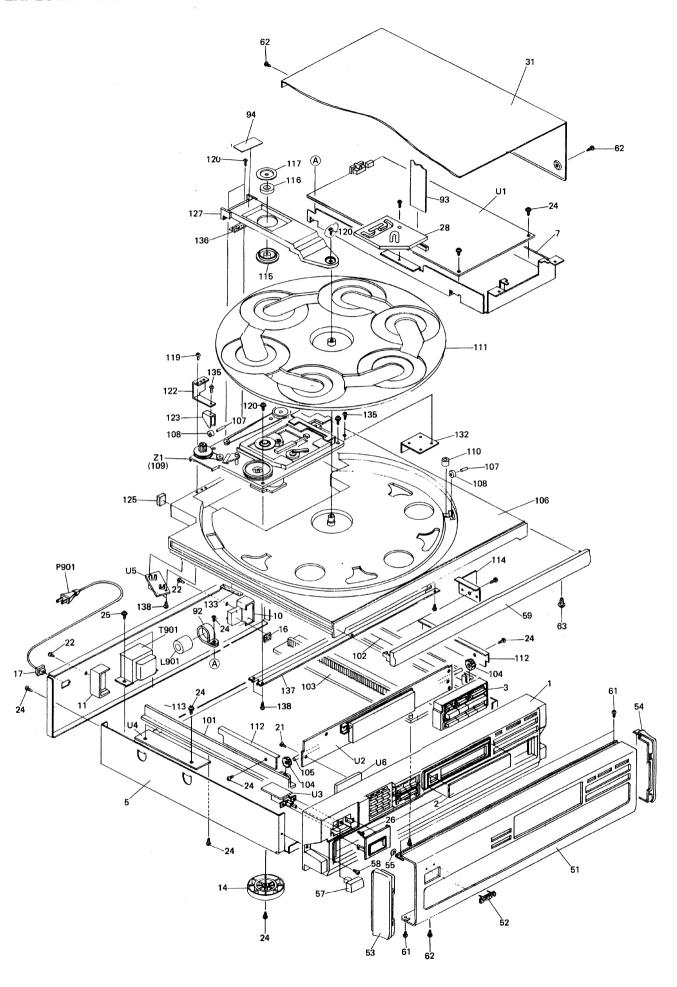
BU-5BD3

DEENO	PART NO.	DESCRIPTION
1 1	24802004	Chassis ass'y
2	24810007	Gear A
3	24810007	Gear B
4	24810009	Gear C
5	24810009	Gear D
6	24834003	Washer
7	24840019	E ring
8	24816003	Belt
9	24816004	Belt
10	24816005	Belt
11	24810011	Gear cam A
12	24810012	Gear cam B
13	801502	Self-tapping screw
14	24840020	E ring
15	24804005	Motor ass'y
16	801503	Pan head screw
17	24822006	Plate holder
18	24828004	Shaft
19	24840021	E ring
20	24820004	Spring
21	801504	Pan head screw
22	24814002	Arm switch
23	24822007	Plate switch
24	801505	Screw
25	24822008	Plate B
26	801506	Screw
27	24822009	Plate
28	801507	Screw
29	801508	Screw
30	24840009	Connector pc board ass'y
	25065375	NMS-1219,Switch
CN101	24840022	Connector
CN102	24840012	Connector
CN103	24840011	Connector
31	801506	Screw
32	801509	Screw
33	24840013	Wire
34	24802005	Sub chassis
35	24840014	Lift lever
36	801505	Screw
37	24506980	BU-5BD3,Pickup drive unit
38	801510	Screw
39	24840015B	Bush
41	24820006	Spring
42	24820007	Spring
43	24820008	Spring
44	24840016	Flexible wire
45	24840017 A	Vinyl sheet
46	24840018	Nylon rivert

REF. NO.	PART NO.	DESCRIPTION
351	838426088	2.6TTB+8B(BC),Self-tapping screw
352	24818001	Insulator A
353	24828001	Sled shaft
354	82142003	2P+3F(BC),Pan head screw
355	24810004	Wheel
356	24810005	Wheel
921	24505321	AR-AS-1,RF/Servo pc board ass'y
923	2043120010	Flexible cable
924	24110011	KSS-240A,Optical pickup
M101	24804002	Sled motor ass'y
M102	24804003	Spindle motor ass'y
S101	25065446	NLF-11022,Leaf switch

PICK-UP DRIVE UNIT(BU-5BD3)





PARTS LIST

MODEL DX-C210

REF.NO.	PART NO.		DESCRIPTION	REF.NO.	PART NO.		DESCRIPTION
1	27110769		Front bracket	91	260208		Binder
2	28191656		Clear plate	92	260221		NK-10N,Clamper
3	28324836A		Knob,play	93	2047294012 or		NCFC7-294012 or
5	27100257		Chassis		2041294010		NCFC1-294010,Flat cable
6	27121737A		Rear panel	94	29360807		Label,danger
7	27130684A		Bracket PC	L901	230907	Δ	TR-16-8-16,Core
10	27190899		Holder	P901	253168 or	$\mathbf{\Lambda}$	AS-UC-6#18,
11	27190874		Holder		253146		Power supply cord
13	27190882		K103G,Holder	T901	2300789A	Δ	NPT-1142D,Power transformer
14	27175292		Leg	U1	1H220577-4		NAAR-4477-4, Main circuit pc board ass'y
16	24836009		Cushion	U2	1H220578-4		NADIS-4478-4, Display circuit pc board ass'y
17	27300750	$oldsymbol{\Phi}$	Bushing,cord	U3	1H220579-4		NASW-4479-4, Power switch pc board ass'y
21	833426060		2.6TTP+6P(BC),Self-tapping screw	U4	1H220580-4		NAPS-4480-4, Power supply circuit pc board ass'y
22	833430080		3TTP+8P(BC),Self-tapping screw	U5	1H220581-4		NASW-4481-4,Disc sensor pc board ass'y
24	831130088		3TTW+8B,Self-tapping screw	U6	1H220582-4		NASW-4482-4, Operation switch pc board ass'y
25	830440089		4TTC+8C(BC),Self-tapping screw				
26	82143006		3P+6FN(BC),Pan head screw				
28	28175204-1		Isolation plate				
31	28184513		Top cover				
51	27211519A		Front panel				
52	28135199		Badge				
53	28125248Y		End cap L				
54	28125249Y		End cap R				
55	8910301		CS-3(SUS),Ring				
57	28324140		Knob,power				
58	27267775Y		Guide				
59	27211414A		Tray panel				
61	833430080		3TTP+8P(BC),Self-tapping screw				
62	834430088		3TTS+8B(BC),Self-tapping screw				
63	833440120		4TTP+12P(BC),Self-tapping screw				

(MODEL DX-C210/C110)

F.NO.	PART NO.	DESCRIPTION
101	27301472A	Guide rail L
102	27301473	Guide rail R
103	27301476A	Rack
104	27301470	Gear <p q="" w=""></p>
105	27260309	Shaft,gear <p q="" w=""></p>
106	27301461C	Tray
107	27260308	Shaft,roller
108	27301465A	Roller
109	24506981D	CMC-B,Changer mechanism
	24506980	BU-5BD3,Pickup drive unit
110	24834001	Tube
111	27301460A	Carousel
112	27267767A	Side plate F
114	27267800	Side plate RR
115	27301474	Сар СН
116	28181019A	Magnet CH
117	27301475	Yoke CH
119	833430080	3TTP+8P(BC),Self-tapping screw
120	831430100	3TTW+10P(BC),Self-tapping screw
121	834430088	3TTS+8B(BC), Self-tapping screw
122	24822002	Bracket A
123	24822003	Bracket B
125	24836006	Cushion,tray
127	24814001	Arm
132	24822010	Bracket BT
133	29110082	Adhesive tape
135	831130088	3TTW+8B,Self-tapping screw
136	24836007	Cushion
137	24822011A	Bracket UT
138	833430060	3TTP+6P(BC),Self-tapping screw
		-

MODEL DX-C110

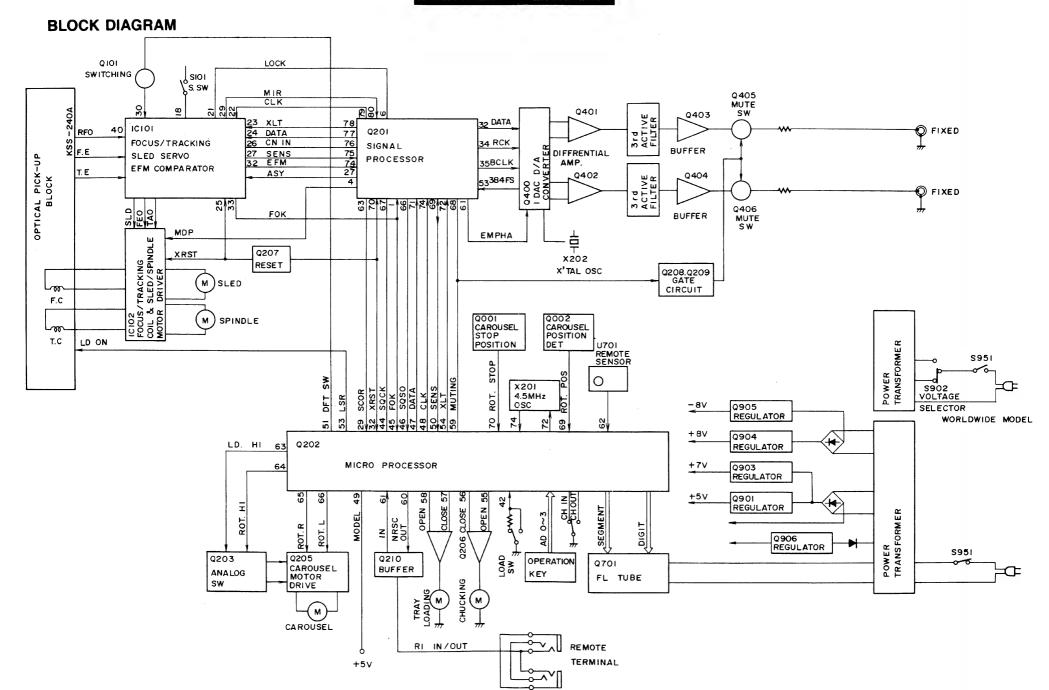
MODE	L DX-C11	U					
REF.NO.	PART NO.		DESCRIPTION	REF.NO.	PART NO.		DESCRIPTION
1	27110694AY		Front bracket	91	260208		Binder
2	28191656		Clear plate	92	260221		NK-10N,Clamper
3	28324836A		Knob,play	93	2047294012 or		NCFC7-294012 or
5	27100257		Chassis		2041294010		NCFC1-294010,Flat cable
6	27121738A		Rear panel <d></d>	94	29360807		Label,danger
	27121739A		Rear panel <p></p>	L901	230907	Δ	TR-16-8-16,Core
	27121740A		Rear panel <w></w>	P901	253168 or	Δ	AS-UC-6#18,
	27121742A		Rear panel <q></q>		253146	Δ	Power supply cord <d></d>
7	27130684A		Bracket PC		253149	Δ	AS-CEE 250V 2.5A, Power supply cord <p w=""></p>
10	27190899		Holder		253118 or	Δ	AS-SAA,Power supply cord <q></q>
11	27190874		Holder		253170	Δ	
13	27190882		K103G,Holder <d p="" q=""></d>	S902	25065123	Φ	NSS-1258P, Voltage selector switch <w></w>
	27141525		Retainer <w></w>	T901	2300789A	Δ	NPT-1142D,Power transformer <d></d>
14	27175292		Leg <d></d>		2300790A	Δ	NPT-1142P,Power transformer <p></p>
	27175254		Leg <p q="" w=""></p>		2300791A	Δ	NPT-1142DG,Power transformer <w></w>
16	24836009		Cushion		2300792A	Δ	NPT-1142Q,Power transformer <q></q>
17	27300750	Δ	Bushing,cord	U1	1H221577-3		NAAR-4477-3, Main circuit pc board ass'y
21	833426060		2.6TTP+6P(BC),Self-tapping screw	U2	1H221578-3		NADIS-4478-3, Display circuit pc board ass'y
22	833430080		3TTP+8P(BC),Self-tapping screw	U3	1H221579-3		NASW-4479-3, Power switch pc board ass'y
24	831130088		3TTW+8B,Self-tapping screw	U4	1H221580-3		NAPS-4480-3, Power supply circuit pc board ass'y
25	830440089		4TTC+8C(BC),Self-tapping screw				<d p="" q=""></d>
26	82143006		3P+6FN(BC),Pan head screw		1H221580-3B		NAPS-4480-3B, Power supply circuit pc board ass'y
28	28175204-1		Isolation plate				<w></w>
31	28184513		Top cover	U5	1H221581-3		NASW-4481-3,Disc sensor pc board ass'y
51	27211520A		Front panel		29361507		Label NOR <p></p>
52	28135199		Badge		29361218		Label LASER <p q="" w=""></p>
53	28125248Y		End cap L		29360811A		Label <p></p>
54	28125249Y		End cap R		29361298A		Label SEM <p></p>
55	8910301		CS-3(SUS),Ring		29361342A		Label SEM-FIN <p></p>
57	28324140		Knob,power		29360687		Label CLASS 1 <p q="" w=""></p>
58	27267775Y		Guide				
59	27211414A		Tray panel				
61	833430080		3TTP+8P(BC),Self-tapping screw				
62	834430088		3TTS+8B(BC),Self-tapping screw				
63	833440120		4TTP+12P(BC),Self-tapping screw				NOTE: <d>:120V mode</d>
							<p>:230V model</p>

NOTE: <D>:120V model only <P>:230V model only <W>:Worldwide model only <Q>:240V model only

NOTE:

THE COMPONENTS IDENTIFIED BY MARK ARE CRITICAL FOR RISK OF FIRE AND ELECTRIC SHOCK. REPLACE ONLY WITH PART NUMBER SPECIFIED.

DA-CHO/DA-CZIO DA-CHO/DA-CZIO

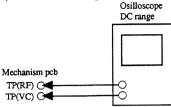


ADJUSTMENT PROCEDURES

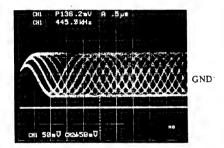
It is not necessary to perform the adjustment of optical pickup.

This confirmation should be made when replacing the optical pickup.

1). Connect the oscilloscope to test points RF and VC.



- 2). Turn the power switch on.
- 3). Load the test disc YEDS-18 on the tray and press the play button.
- 4). Confirm that the waveform on the oscilloscope is optimum eye pattern and optimum level as shown photo 1.
- Optimum eye pattern means that shape "\$\infty\$" can be clearly distinguished at the center of the waveform.



REFERENCE

Focus/Tracking Gain Adjustment

A frequency response analyzer is necessary in order to perform this adjustment exactly.

However, this gain has a margin, so even if it is slightly off, there is no problem. Therefore, do not perform this adjustment.

Focus/tracking gain determines the pick-up followup (vertical and horizontal) relative to mechanical noise and mechanical shock when the 2-axis device operate.

However, as these reciprocate, the adjustment is at the point where both are satisfied.

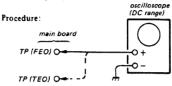
- When gain is raised, the noise when the 2-axis device operates increases.
- When gain is lowered, it is more susceptible to mechanical shock and skipping occurs more easily.
- When gain adjustment is off, the symptoms below appear.

Symptoms	Focus	Tracking
 The time until music starts becomes longer for STOP → DPLAY or automatic selection (I+L → Ibuttons pressed. (Normally takes about 2 seconds.) 	low	low or high
Music does not start and disc continues to rotate for STOP → DPLAY or automatic selection (► LAC b→ buttons pressed.)	-	low
 Disc table opens shortly after STOP→PPLAY. 	low or high	-
 Sound is interrupted dur- ing PLAY. Or time count- er display stops progress- ing. 	-	low
More poise during 2-axis device operation.	high	high

The following is a simple adjustment method.

- Simple Adjustment -

Note: Since exact adjustment cannot be performed, remember the positions of the controls before performing the adjustment. If the positions after the simple adjustment are only a little different, return the controls to the original position.



1. Keep the set horizontal.

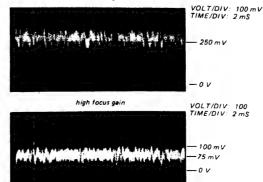
If the set is not horizontal, this adjustment cannot be performed due to the gravity against the 2 axis device.

- 2. Insert disc (YEDS-18) and press ▷PLAY button.
- 3. Connect oscilloscope to RF/Servo board TP(FE).
- 4. Adjust RV102 so that the waveform is as shown in the figure below. (focus gain adjustment)

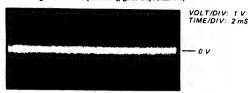


 Incorrent Examples (DC level changes more than on adjusted waveform)

low focus gain



- 5. Connect oscilloscope to RF/Servo board TP (TE).
- Adjust RV101 so that the waveform is as shown in the figure below. (tracking gain adjustment)

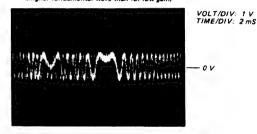


• Incorrect Examples (fundamental wave appears)

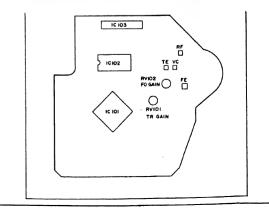
low tracking gain



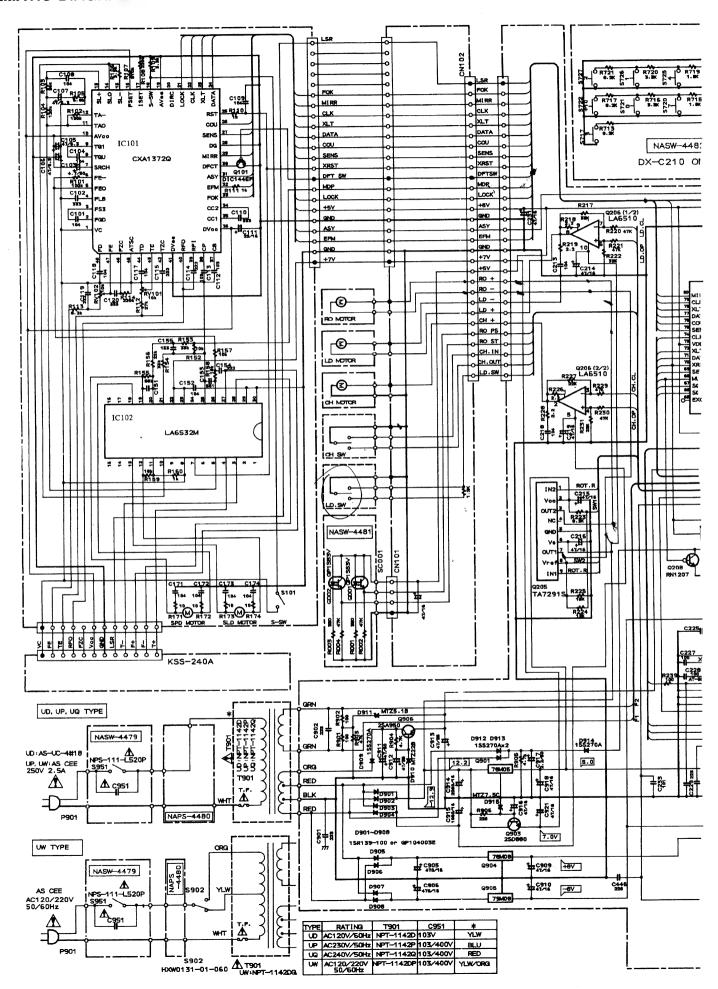
high tracking gain (higher fundamental wave than for low gain)



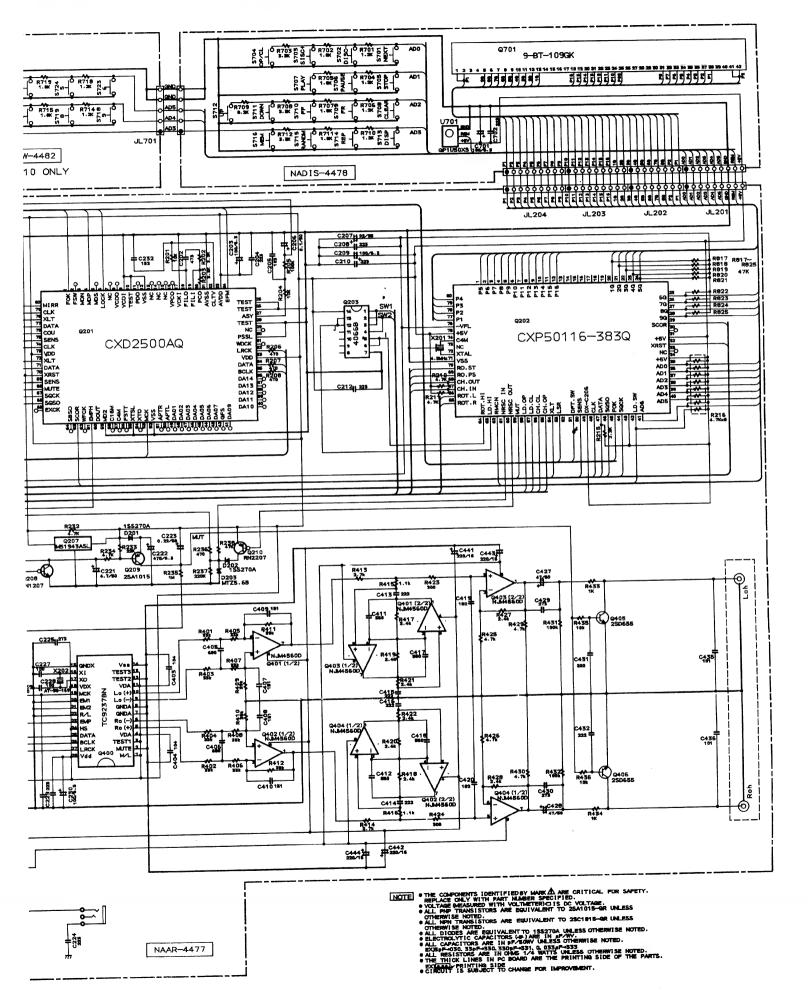
Adjustment Location: RF/Servo board



SCHEMATIC DIAGRAM







PRINTED CIRCUIT BOARD - PARTS LIST

MAIN	CIDCITIT	DC BOAD	TATA A E	-4477-3/4)
MAIN	CIRCUII	rt. BUAR	LKNAAR	(-44 / /- 1/4)

CIRCUIT NO.	PART NO.	DESCRIPTION	CIRCUIT NO.	PART NO.	DESCRIPTION
	ICs		carcon iro.	Capacitors	DESCRI TION
Q201	22240487 or	CXD2500AQ or	C221	354780479	4.7 μ F,50V,Elect.
	22240487A	CXD2500BQ	C222	354724719	470 μ F,6.3V,Elect.
Q202	22240591A	CXP50116-383Q	C223	354782299	0.22 μ F,50V,Elect.
Q203	222840661TOS	4066B	C230	354721019	100 μ F,6.3V,Elect.
Q205	22240239	TA7291S	C231	354744709	47 μ F,16V,Elect.
Q206	22240034	LA6510	C403,C404	374721044	0.1 μ F±5%,50V,Plastic
Q207	22240018	M51943ASL	C413-C416	374722224	2200pF±5%,50V,Plastic
Q400	22240535	TC9237BN	C419,C420	374721824	1800pF±5%,50V,Plastic
Q401-Q404	222579	NJM4560D	C427,C428	393184707	47 μ F,50V,Elect.
Q901	222780055MIT	M5F78M05	C429,C430	374722734	0.027μ F±5%,50V,Plastic
Q904	222780085MIT	M5F78M08L	C431,C432	374722224	2200pF±5%,50V,Plastic
Q905	222790085MIT	M5F79M08L	C441-C444	393142217	220 μ F,16V,Elect.
	Transistors		C905,C906	354744719	470 μ F,16V,Elect.
Q208	2213570	RN1207	C909,C910	393144707	47 μ F,16V,Elect.
Q209	2211454 or	2SA1015-Y or	C911	354784709	47 μ F,50V,Elect.
	2211455	2SA1015-GR	C912,C913	354764709	47 μ F,35V,Elect.
Q210	2213590	RN2207	C914	354742229	2200 μ F,16V,Elect.
Q405,Q406	2211705 or	2SD655-E or	C915	354741029	1000 μ F,16V,Elect.
	2211706	2SD655-F	C916	354744709	47 μ F,16V,Elect.
Q903	2201074 or	2SD880-Y or	C917	354780229	2.2μ F,50V,Elect.
	2201073	2SD880-O	C918,C921	393144707	47 μ F,16V,Elect.
Q906	2211504 or	2SA950-Y or		Resistor	
	2211503	2SA950-O	R216	49163472408	4.7kohm×8,1/10W,Array
	Diodes			Socket	
D201,D202	223205	1SS270A	P101	25050969 or	NSCT-29P756 or
D203	224450562	MTZ5.6B		25050861	NSCT-29P656
D901-D908	22380032 or	1SR139-100 or		Terminals	
	22380035	GP104003E	P401	25045361	NPJ-2PDBL207,Output
D909	223205	1SS270A	P102	25045362	LGY6502-0102,RI
D910	224452202	MTZ22B		Radiator	
D911	224450512	MTZ5.1B		27160176	RAD56
D912-D914	223205	1SS270A		Pan head screw	
D915	224450753	MTZ7.5C		82143006	3P+6FN(BC)
	Resonators			Holder	
X201	3010188	CTS4.50MGW040,Ceramic		27190751	
X202	3010159	AT-38-169			
	Capacitors				
C202	374724734	$0.047 \mu \text{ F} \pm 5\%,50 \text{V,Plastic}$			
C203,C209	354721019	100μ F,6.3V,Elect.			
C205	374721034	$0.01 \mu \text{ F} \pm 5\%,50 \text{V,Plastic}$			
C206	354781099	0.1 μ F,50V,Elect.			
C207	354762209	22 μ F,35V,Elect.			
C213,C218	374721044	0.1 μ F±5%,50V,Plastic			
C214-C216	354744709	47μ F,16V,Elect.			
C219	354744709	47μ F,16V,Elect.			

DISPLAY CIRCUIT PC BOARD(NADIS-4478-3/4)

MARK	CIRCUIT NO.	PART NO.	DESCRIPTION
	Q701	212110	9-BT-109GK,FL tube
	S701-S716	25035548	NPS-111-S510,Push switch
	U701	24130007	GP1U571X,Remote sensor
	C701	353744709	47μ F,16V,Elect. capacitor
		27190884AY	Holder, display

POWER SWITCH PC BOARD(NASW-4479-3/4)

MARK	CIRCUIT NO.	PART NO.	DESCRIPTION
Δ	C951	3500065A	DE7150FZ103PAC400V/
			125V,Capacitor IS
Δ	S951	25035558	NPS-111-L520P,
			Power switch

DISC SENSOR PC BOARD(NASW-4481-3/4)

MARK	CIRCUIT NO.	PART NO.	DESCRIPTION
	Q001,Q002	24190037 or	GP1S53V or
		24190038	GP1S53,Photo interruptor
	SC001	2002390815	NSAS-8P0309,Socket

OPERATION SWITCH PC BOARD(NASW-4482-4)

MARK	CIRCUIT NO.	PART NO.	DESCRIPTION
0	S717-S726	25035548	NPS-111-S510

RF/SERVO PC BOARD

NI / DERIVOTO DOTTO				
MARK	CIRCUIT NO.	PART NO.	DESCRIPTION	
	IC101	22240394	CXA1372Q,IC	
	IC102	22240551	LA6532M,IC	
	Q101	2214290	DTC144EF,Transistor	
	CN101	25050669	NSCT-22P473,Connector	
	CN102	25050670	NSCT-12P474,Connector	
	S101	25065446	NLF-11022,Leaf switch	

MARK: Q:DX-C210 only

NOTE:

THE COMPONENTS IDENTIFIED BY MARK ARE CRITICAL FOR RISK OF FIRE AND ELECTRIC SHOCK. REPLACE ONLY WITH PART NUMBER SPECIFIED.

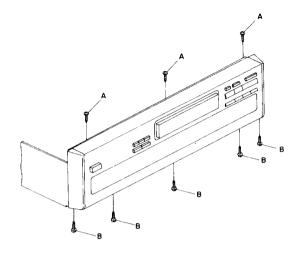
DISASSEMBLING PROCEDURES

1.Front Panel

Remove the top cover.

Remove the three screws A and the five screws B.

Remove the two end caps and the front panel.



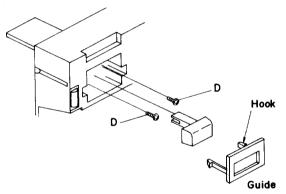
2. Power switch pc board

Remove the top cover and the front panel.

Press the hook of guide and remove the guide.

Pull the power knob.

Remove the two screws D to remove the power switch pc board.



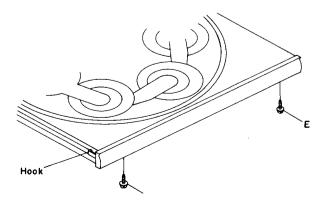
3.Tray panel

Remove the top cover.

Pull the tray ass'y to the front direction.

Remove the two screws E.

Remove the hook of tray to remove the tray panel.



4. Front Bracket

Remove the front panel, the power switch pc board, and the tray panel.

Remove the nine screws holding the front bracket and the chassis.(top:2 bottom:2 front:5)

5.Mechanism ass'y

Remove the front bracket.(Procedures: $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$)

Remove the two screws F from the left and right sides.

Pull the tray ass'y to the front direction and lift up the mechanism ass'y.

